

Technical Data Sheet

Koattro DP 8310M

Polybutene-1

Product Description

Polybutene-1 (PB-1) grade *Koattro* DP 8310M is a random copolymer of butene-1 with high ethylene content.

This product is primarily used to modify sealing properties or mechanical properties of other polyolefins such as polypropylene or polyethylene.

Koattro DP 8310M is highly compatible with polypropylene due its similar molecular structure. It is less compatible in blends with polyethylene but it is still easily dispersible.

Regulatory Status

For regulatory compliance information, see *Koattro* DP 8310M [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

This grade is not intended for medical and pharmaceutical applications.

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Australia and New Zealand; Europe; North America; South & Central America
Application	Peelable Film; Specialty Film
Market	Flexible Packaging; Rigid Packaging
Processing Method	Blown Film; Cast Film
Attribute	Good Heat Seal; Good Optical Properties; Good Organoleptic Properties; Good Processability

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (190 °C/2.16 kg)	3.5	g/10 min	ISO 1133-1
Density	0.897	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	120	MPa	ISO 178
Tensile Strength at Break	25	MPa	ISO 8986-2
Tensile Elongation at Break	300	%	ISO 8986-2
Thermal			
Melting Temperature			
Tm1	94	°C	ISO 11357-3
Tm2	81	°C	ISO 11357-3
Tm2 corresponds with the melting point of crystalline form 2 which is measured immediately after solidification.			
Tm2 corresponds with the melting point available for each batch on the Certificate of Analysis (COA).			

Notes

Mechanical properties are measured on specimens conditioned for 10 days at 23°C

These are typical property values not to be construed as specification limits.